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Group Art Unit 1722

IN THE ABSTRACT

Delete the Abstract and insert in place thereof the Abstract as follows:

A device including an essentially rigid smooth first cylinder and an essentially rigid second cylinder, the latter having protuberances, is described. The first and second cylinders rotate in opposite directions about respective axes of rotation and are pressed against each other, thus defining therebetween a lamination nip, through which at least two layers are passed. There is also a pressure roller with a surface that is less rigid than the first and second cylinders, this roller interacting with the second cylinder and being pressed against the second cylinder. The pressure roller forms with the second cylinder an embossing nip through which the layers previously laminated in the lamination nip are passed and in which they are embossed.